

ABSTRACT OF THE DISCLOSURE

The terminal connecting portion is covered at a rear portion with the molding resin 30 such that the covered rear portion is shaped in fusiform, and when the sheathed wire 10 is bent at this portion, the resin thereon is less peeled off. The molding part 43 of the die 40 is closed at one side with the elastic lid plates 9a, 9b opposing at an upper part and a lower part each other, and the terminal connecting portion is set to the molding part 43, and a part of the sheathed wire 10 extending rearwards from one side of the molding part 43 is elastically held by the elastic lid plates 9a, 9b upwards and downwards. The molten molding resin 30 is injected into the molding part 43 to cover almost the whole of the terminal connecting portion. Radiating fins are formed in a slope of the tapered hole in one side of the mold, said radiating fins having a plurality of parallel alternate concave grooves and convex ribs so as to improve the radiating effect of the molding resin 30 and shorten a cooling time.